

# M260 Cylinder Head

**10 Nm + 40 Nm + 90° + 90° + 90°** Head bolts

**20 Nm** Head to timing cover (#11)

**18 Nm + 45°** Central valve to camshafts

**28 Nm** Camshaft hold downs

**40 Nm** Chain tensioner

**10 Nm + 90°** Cylinder head cover

**8 Nm** Fuel rail to head cover (centre-outward)

**9 Nm** Front cam cover

**4 Nm + 60°** Cam solenoids to front cover

**8 Nm + 60°** Feed/return lines to turbo/crankcase

**25 Nm** Exhaust mounts to crankcase

**14 Nm** Intake manifold (centre-outward)

**11 Nm** Exhaust manifold studs

**15 Nm** Exhaust manifold to head

**8 Nm + 30°** Vacuum pump

**9 Nm** Intake lift actuator, oil filler

**106 Nm** Stab mount to body

**130 Nm** Stab mount to engine mount

**58 Nm** Engine mount to cylinder head

**106 Nm** Engine mount to body M12

**58 Nm** Engine mount to body M10

