

M260 Cylinder Head

10 Nm + 40 Nm + 90° + 90° + 90° Head bolts

20 Nm Head to timing cover (#11)

18 Nm + 45° Central valve to camshafts

28 Nm Camshaft hold downs

40 Nm Chain tensioner

10 Nm + 90° Cylinder head cover

8 Nm Fuel rail to head cover (centre-outward)

9 Nm Front cam cover

4 Nm + 60° Cam solenoids to front cover

8 Nm + 60° Feed/return lines to turbo/crankcase

25 Nm Exhaust mounts to crankcase

14 Nm Intake manifold (centre-outward)

11 Nm Exhaust manifold studs

15 Nm Exhaust manifold to head

8 Nm + 30° Vacuum pump

9 Nm Intake lift actuator, oil filler

106 Nm Stab mount to body

130 Nm Stab mount to engine mount

58 Nm Engine mount to cylinder head

106 Nm Engine mount to body M12

58 Nm Engine mount to body M10

